



## **Solid Steel Industrial Manufacturing Ltd.**

### **Installation Instructions For Dodge Ram Adjustable Track Bar**

1. Install grease zerker fittings in threaded holes on each end of Track Bar. Insert bushings and metal sleeves in each end. (Note: For 2007 and newer trucks, some trucks require 1 or 2 larger diameter metal sleeves to fit larger bolts on later model trucks. Both sets of metal sleeves are included with our 2003+ track bar kits)
2. Due to the powdercoat finish process, it may be necessary to loosen the jam nuts on each side of the adjustment sleeve before installation to eliminate any residue between the jam nuts and sleeve. This will make adjusting the track bar easier when installed.
3. Install the track bar at the axle end first (passenger side). Insert mounting bolt to hold the track bar in position.
4. To align the holes in the track bar bushing with the track bar mounting holes on the driver side of the vehicle, either have someone turn the steering wheel until the holes line up while holding the track bar in place and slide the bolt in, or turn the adjustment sleeve until the holes line up and slide the bolt in.
5. Install nuts on the mounting bolts and tighten to 155 ft/lb.
6. To center the front axle turn the adjustment sleeve to lengthen or shorten the track bar as needed until the axle is centered under the truck. Then tighten the jam nuts on both sides of the adjustment sleeve.
7. Measurements can be taken from a like point on each end of the axle to the center of the truck. You can also get a wheel alignment from a qualified shop.
8. Grease both ends of the track bar, and include the track bar when performing routine lube service.

**\*\*NOTE:** Check all torque specs after 500 miles and also check to ensure that the jam nuts are tight\*\*

Questions or Problems CALL (503) 654-9004  
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